



TECHNICAL DATA SHEET

Product name:	46900SV Water Reducible Spray Lacquer	Date:	10 Oct 2017
Product code:	F980-68403SV	Version:	8
Brand Name:	Aqualure™ 900		
Customer:	AkzoNobel Performance Coatings		
Location:	Shanghai	Customer Code:	251162126

SPECIFICATIONS

Viscosity: 18 - 23 seconds Ford Cup 4 at 25°C
Solids: 18 - 20 % (10 mins @ 200°C)

INFORMATION

Description: Water Reducible Spray Liner
Density: 1.02+/-0.01
Type: Modified Epoxy
Substrate: Aluminium
Applied Colour: Pale Gold
Thinner: Deionised Water
Cleanup Thinner: Deionised Water followed by Butyl Cellosolve
Wet Colour: Milky White
Application: Airless Spray
Drying / Stoving: Min. 60 sec 188 °C @ all part of can for B&B cans
Min. 60 sec 199 °C @ all part of can for retort beverage cans
Film Weight: min 2.0 gsm for beer cans @ all part of can
min 3.1 gsm for CSD cans @ all part of can
min 3.9 gsm for HTH/Aggressive cans @ all part of can
Flashpoint: 50°C
Storage Conditions: To be stored in a cool dry place. Do not allow to freeze
Remarks: Shelf Life: 6 months
Application Temperature: 32-38°C

Stir Well Before Use

Akzonobel will run solvent residual tests upon request to verify proper cure

Approval Status: Manufactured from raw materials which conform with FDA part 175.300 Resinous and Polymeric Coatings.